

Technical Data Sheet

Icorene N6602

Acrylonitrile Butadiene Styrene
LyondellBasell Industries
Custom Powders

Product Description

ICORENE® N6602 is premium quality easy flow ABS grade suitable for general purpose use and has very good resistance to impact and heat deflection.

This grade is suitable for masterbatch applications.

General		
Features	• High Flow	• High Impact Resistance
Uses	• Compounding	• Masterbatch
Agency Ratings	• EU Food Contact	• FDA Food Contact
Forms	• Powder	

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.05 g/cm ³	1.05 g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (220°C/10.0 Kg)	15 cm ³ /10min	15 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Flexural Stress ¹	9430 psi	65.0 MPa	ISO 178
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength -22°F (-30°C)	4.8 ft·lb/in ²	10 kJ/m ²	ISO 179/1eA
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Vicat Softening Temperature ²	207 °F	97.0 °C	ISO 306/B50

Notes

¹ 0.079 in/min (2.0 mm/min)

² Oil

Notes

These are typical property values not to be construed as specification limits.